

RACING MARK



A certified product



**FIM RACING
HOMOLOGATED
PAINT**

RESISTANCE TO TRAFFIC



Water-based paint specially designed and certified for marking on motorbike and car racing circuits.



ADVANTAGES

USES

- Excellent grip ensuring the safety of drivers
- Economical: performance and coverage guaranteed even at low doses
- Very good resistance to UV damage, ensuring good colour fastness over time
- Wide range of colours: standard colours and special shades available on request (depending on minimum order)
- Product certified by FIM (FRHPpa-01) & FIA (3503-2019)

USAGE

- Quick drying time for optimising work sites
- Low VOC emissions
- Water-based product guaranteed to be free of toxic pigments to protect the health and safety of users
- Not subject to regulations on the transport and storage of hazardous materials
- Special Sakapo® packaging for easier, less costly waste management

SOCIAL AND ENVIRONMENTAL BENEFITS

- **CIRCULAR ECONOMY**
75% recyclable packaging
- **WASTE REDUCTION**
Sakapo® reduces the weight of non-recyclable waste by 65%
- **MADE IN FRANCE**
Made in the Normandy region



**MADE IN
FRANCE**



TECHNICAL CHARACTERISTICS

- Water-based acrylic paint
- Density: 1.61 kg/l (+/- 0.05)
- Dry matter: 75.0% (+/- 2)
- Ash content: 49.0% (+/- 3)
- Viscosity: 77 KU (+/- 2)
- Packaging: Sakapo® equipped metal cans of 25 kg net
- Colours: Signal black 9017, Signal white 9016, Signal yellow 1023, Sky blue 5015, Mint green 6029, Signal red 3020

Other colours on request (depending on minimum order - please contact us)



CONDITIONS FOR USE

> PREPARATION METHOD

- Homogenise the paint using a mixer
- It is not normally necessary to dilute the product. If required, a 2% dilution with water can be made.

> IMPLEMENTATION

- Pneumatic machine (nozzle diameter: 2 - 6 mm, gun height: 10 - 20 cm, air pressure: 6 - 8 bar, paint pressure: 1 - 2 bar) or manual roller (foam roller).
- Pneumatic application is the preferred method of application as it allows for better dosage regularity.
- Avoid any contact with oxidizable materials (iron, brass, copper, etc.).
- Bituminous surfaces, new or old.
- On concrete, use the Indasprim primer (150 g/m²).
- Apply to clean, dry surface.
- Surface temperature limits: 10 °C < T < 45 °C
- Maximum humidity: 80%

CONSUMPTION*	Machine application	Manual spray or roller application
Product rate	240 to 350 g/m ²	400 to 450 g/m ² in single layer 700 to 800 g/m ² in two layers
Drying time	according to standard ASTM D711**	

* Dosage according to the opening of the coating. On new support, it is recommended to apply two layers of Racing Mark.

**	5°C	10°C	20°C	30°C
50% RH***	30 min	20 min	10 min	5 min
80% RH***	50 min	35 min	20 min	15 min

* Relative Humidity

- Racing Mark paint can be removed by mechanical means: shotblasting, sandblasting, sanding or water spraying



SAFETY - STORAGE

- Product for professional use, non-harmful, non-irritating, non-flammable
- Store in a dry, ventilated place, away from frost, sunlight or any heat source
- Conservation: 12 months from date of manufacture if original packaging unopened
- Dirty packaging, cleaning and rinsing products are forms of waste to be processed according to current regulations
- See Safety Data Sheet available at www.quickfds.fr