



VELU-MARK



- Paint
- Two-component

Two-component polyurethane paint, very durable, solvent-free and quick-drying. It is ideal for application in halls, production areas, car parks or even distribution centers (food and non-food).

Environment



Interior



Road & Highway

ADVANTAGES

- Velu-Mark is characterized by low dirt absorption, easy cleaning and high shine.
- High level of durability (withstanding movement) with a single layer thanks to a unique technology.
- Quick drying to limit discomfort to users.
- Ecological paint, solvent-free, VOC-free and odorless.

PERFORMANCES, CERTIFICATIONS AND CONSUMPTIONS

Product rate **540 gr/m² for a thickness of 0,4 mm***

*i.e. an equivalence of 400 ml/m²

Application technique



Manual



Screed box

CONDITIONS FOR USE

■ Application

Mix the hardener with the Velu-Mark base (colour) and mix both products until you have a homogeneous material. For a nice smooth result, we recommend applying the product with a screed box. The screed box can be cleaned in between applications with VERDUNNER VG 40. The screed box must be dried after cleaning.

The product can also be applied evenly with a roller or brush. The Velu-Mark has a self-levelling effect, but if necessary, a squeegee can be used to even out the surface.

If increased roughness is required, the GEM500 glass bead can be sprinkle onto Velu-Mark immediately after application.

• Support

The surface must be clean, dry and free of oil and dust. On concrete or other highly powdery and absorbent surfaces, it is recommended to blast the surface. After blasting, the surface must be thoroughly cleaned of dust using a broom. If necessary, approx. 80-100 grams/m² of Velu-Mark PRIMER can be applied with a roller.

• Ground temperature limits

The application temperature must be between 5°C and 40°C.
For applications outside these temperatures, contact Veluvine.

■ Storage

Protected from sunlight and frost, the paint will keep for 6 months in its original packaging. The reference is the manufacturing date affixed to the packaging.

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PACKAGING

Velu-Mark

9.8 L sets in metal packaging consisting of:

- Velu-Mark base in 6.5 L bucket
- Velu-Mark hardener in 3.3 L bucket

4.5 L sets in metal packaging consisting of:

- Velu-Mark base in 3.3 L bucket
- Velu-Mark hardener in 1.2 L bucket

TECHNICAL CHARACTERISTICS

Colours	White and standard colors (RAL 1023, 3020, 5017, 6024, 7042, 7043, 9004). Other colors on request
Density	1,45 gr/cm ³ for Velu-Mark base 1,15 gr/cm ³ for Velu-Mark hardener
Potlife	20 - 30 minutes
Ash content	100%
Solid content	100% (mixed)
Recommended thickness	400 microns
Surface drying	45 minutes
Appearance	Smooth, very shiny
Mix ratio	3.3 L of Velu-Mark hardener for 6.5 L of Velu-Mark base
Curing time	Circulation is possible after approximately 2 hours at 20°C, complete hardening after 24-48 hours
Application	Manual with roller, brush or squeegee

SAFETY - ENVIRONMENT

Flammable product for professional use.

Soiled packaging, cleaning and rinsing products are waste to be treated according to current regulations.

Contact our sales department to consult the Safety Data Sheet.

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AVAILABLE VERSION

